Mipa N 30 NC-Auto-Spachtel

Technical data sheet

Intended use

Mipa N 30 NC-Auto-Spachtel is a one-component putty based on nitrocellulose. It provides adhesion on iron, steel, GRP, wood and cured, sanded old paintwork.

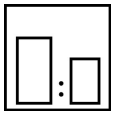
Spreading rate: --

Processing instructions



Colour

grey



Mixing ratio

Hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)
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Hardener

for complete paintwork	for partial paintwork
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Pot life

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Thinner

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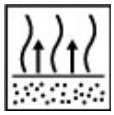
Spray viscosity

gravity spray gun	Airmix/Airless
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Application mode

Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
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Flash-off time

approx. 1 h per layer

Dry coat thickness

max. 80 µm DFT per layer



Drying time

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	--	--	--	1 - 2 h	1 - 2 h

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Note

Storage: –

VOC Regulation: EU limit value for this product (category B/e): 840 g/l
This product contains max. 444 g/l of VOC.

Processing conditions: from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions: The substrate must be clean, dry and free from grease. Sand surfaces slightly. Avoid coat thicknesses of more than 80 µm per layer. Respect the flash-off time of approx. 1 hour between the application of layers. After drying, Mipa N 30 can be sanded without any problems and can be recoated with all common coating systems.

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