Intended use

Mipa Struktur-Additiv fein is an additive for Mipa OC-, AC-, PUR HS-paints as well as for Mipa 2K clearcoats to create textured elastic 2K paints. Especially suitable to paint slightly textured vehicle plastic parts like bumpers or exterior mirrors.

Mixing ratio:

Mipa OC-/AC-/PUR HS-paints/2K-clearcoats + Mipa Struktur-Additiv 1 : 1 by weight

Then add the hardener as mentioned in the technical data sheet of the base paint.

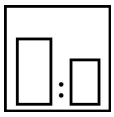
Spreading rate: --

Processing instructions



Colour

colourless



Mixing ratio

Hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)
see technical data sheet of base paint	--	--



Hardener

for complete paintwork	for partial paintwork
--	--



Pot life

see technical data sheet of base paint



Thinner

see technical data sheet of base paint



Spray viscosity

see technical data sheet of base paint

gravity spray gun	Airmix/Airless
--	--

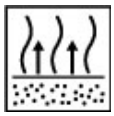


Application mode

Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
gravity spray gun (high pressure)	--	2 - 2,5	1,3 - 1,6	2 - 3	--
HVLP (low pressure)	--	2 - 2,2	1,3 - 1,6	2 - 3	--
HVLP/ internal nozzle pressure	--	0,7	--	--	--

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Flash-off time

5 - 8 min between coats

10 - 15 min before oven drying

Dry coat thickness

50 - 60 µm



Drying time

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
see technical data sheet of base paint	--	--	--	--	--

Note

Storage: at least 3 years in unopened original container.

VOC Regulation: --

Processing conditions: from +10°C and up to 80% relative humidity. Ensure adequate air ventilation.

Processing instructions: --

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