Mipa Winner-Spray „Felgensilber“

Item no 21601 1600

Technical data sheet

Intended use

Mipa Winner-Spray „Felgensilber“ is a fast drying and weather-resistant special paint for wheel rims and vehicle parts. Improves the appearance and protects car rims quickly and permanently.

Processing instructions



Substrates

Primed steel and aluminium rims, fully cured and sanded old paintworks.

Pre-treatment / cleansing

Please refer to the section “Substrate preparation” for detailed information.

Characteristics

Fast drying
Weather-resistant
Abrasion-resistant
Good surface hardness
Temperature resistance: 110 °C

Colour / gloss level Aluminium silver



Preparation

Before use, shake can vigorously for 1 - 2 minutes!

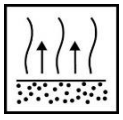


Do not subject the can to high mechanical stress!



Application

Spray to test - spray distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness: 40 - 50 µm



Flash-off time

3 - 5 min between coats



After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Drying time at 20 °C	
Dust dry after approx.	5 - 10 min
Set to touch after approx.	20 - 30 min
Ready for assembly after approx.	12 h

Processing conditions	From +10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.
Storage	Can be stored for 2 years in cool and dry places.
VOC-regulation	EU limit value for the product (cat. B/e): 840 g/l This product contains max. 800 g/l of VOC.
Safety information	See safety data sheet

Substrate preparation:

The substrate must be clean and dry. Remove oil, grease, rust, mill skill, rolling skin as well as other substances impairing the function of the coating!

Remove old coatings or primers that have not cured or are not sound.

Do not use on thermoplastic substrates

Steel substrates:
1. Pre-clean with Mipa Silikonentferner.
2. Then dry sand with P 120.
3. Afterwards, degrease with Mipa Silikonentferner.

Aluminium substrates:
1. Pre-clean with Mipa Silikonentferner.
2. Then dry sand with P 220.
3. Afterwards, degrease with Mipa Silikonentferner.

For application on steel and aluminium: First prime with suitable Mipa adhesion promoters or primers / fillers, e.g. Mipa Fast-Filler-Spray, Mipa 1K-Epoxy-Primer-Spray, Mipa Rapidprimer-Spray, Mipa Rapidfiller-Spray, Mipa Etch-Filler HB Spray, Mipa 2K-EP-Grundierfiller-Spray. The corresponding Mipa technical data sheets must be observed.

For application on steel, it is also possible to use Mipa Winner-Spray „Rostschutz Haftgrund“.

Intact, sound old paintworks, factory paintings:
1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

Cathodic e-coating / shop primer:
1. Pre-clean with Mipa Silikonentferner.
2. Then sand with MP Softpad Superfine or with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

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