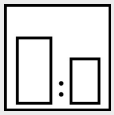
WPU 9425-25 WBS 2K PUR Hardener

Intended use

2K hardener for waterborne Mipa 2K polyurethane topcoats and primers with particularly high chemical resistance. The hardener must be mixed into the basic paint with a mechanical stirrer.

Processing instructions



Mixing ratio

hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)
See basic product	--	--



Hardener

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Pot life

See basic product



Thinner

See basic product



Processing viscosity

See basic product

gravity spray gun	Airmix/Airless
--	--



Application mode

application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution
See basic product	--	--	--	--	--



Drying time

hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
See basic product	--	--	--	--	--	--

Note

Characteristics:	binder base:	Hydrophilized polyisocyanate
	solids content (% by weight):	~ 64
	solids content (% by volume):	--
	delivery viscosity DIN 53211 4 mm (in s):	Thixotropic
	density DIN EN ISO 2811 (kg/l):	~ 1,1
	gloss level ISO 2813 at 60° (GU):	See basic product
Properties:	See basic product	
Theoretical spreading rate:	See basic product	

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only. Attention: The end of pot life is not indicated by viscosity increase. Exceeding the pot life results in a lower resistance to mechanical and chemical strains, in a reduction of gloss and in a higher tendency to bubbling.
Cleaning of tools:	Clean tools immediately after use with Mipa WBS-Pistolenreiniger. If required we also offer cleaning agents that are suitable for 2-component mixing and dosing units. Please contact your technical adviser or our application technicians.

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